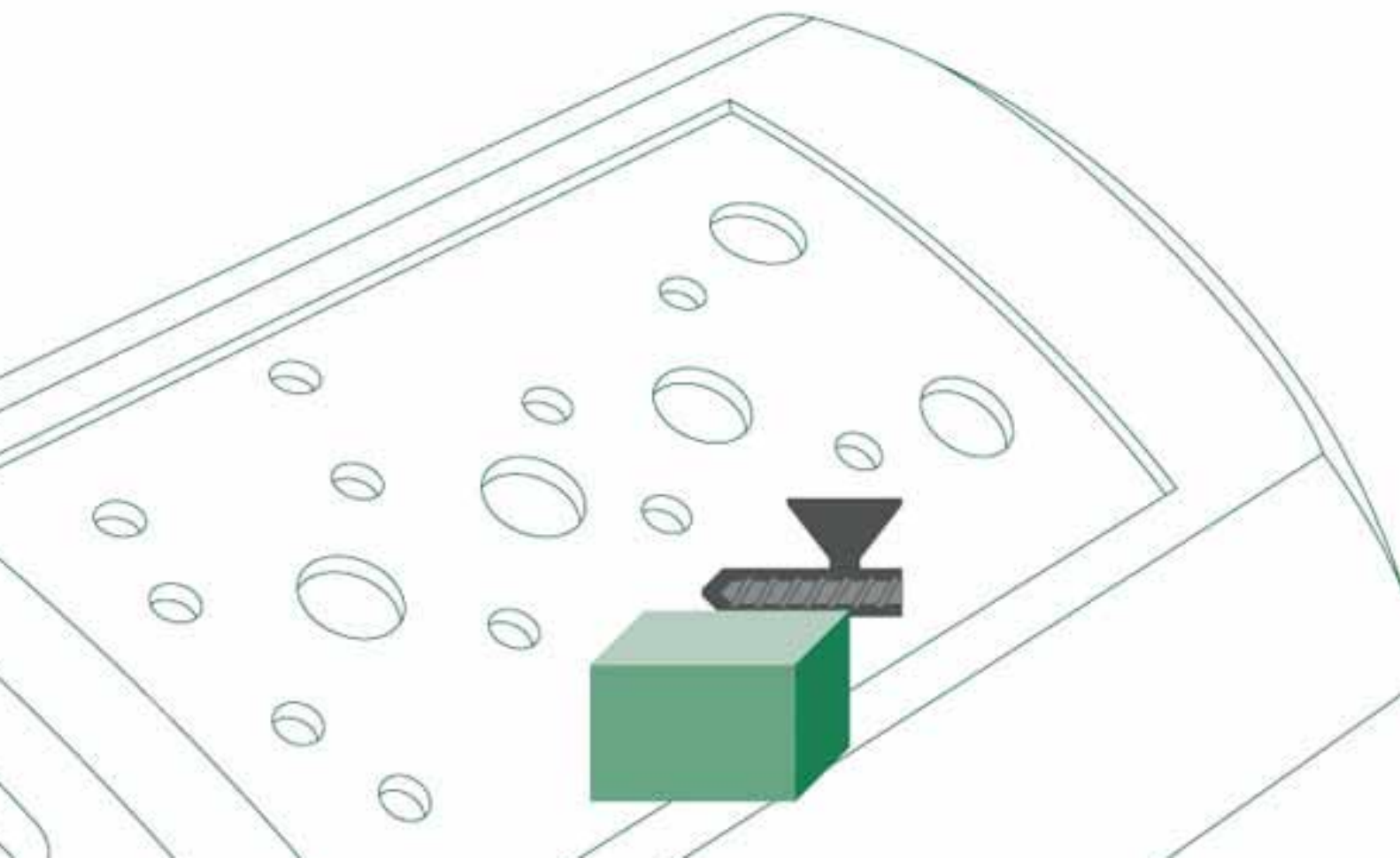


SPECIAL MANUFACTURE MATERIAL / COLOUR

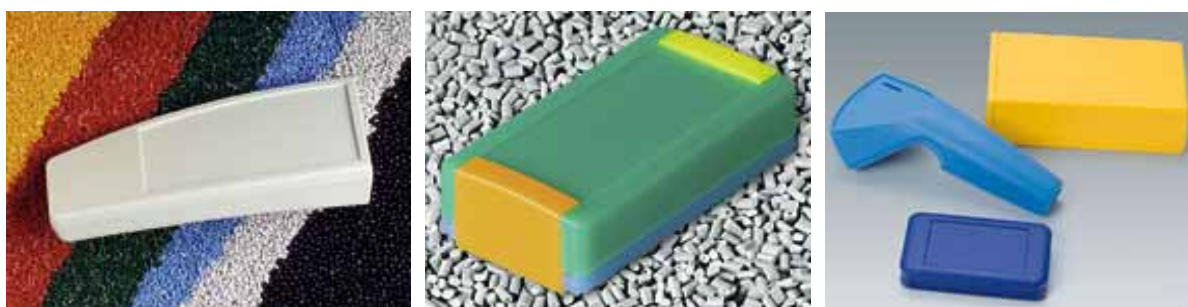


SERVICES

In general we manufacture our product range with the injection moulding process in specific standard materials. They are available ex warehouse. In case of special properties of the parts like chemical resistance, flame-resistance or colouring, we also manufacture our product range in different materials and colours – depends on the type.

We would be delighted to advise you on our most favourable, technological approaches. The following information gives you an overview about the specifications.

DESIGN EXAMPLES



MATERIALS

We can offer the following materials for a special manufacture:

ABS UL 94 HB original material: black, RAL 9005

ABS UL 94 HB raw material: inked (no UL HB guarantee)*

ABS UL 94 V-0 original material: off-white, RAL 9002 / black, RAL 9005 / light grey, RAL 7035

ABS UL 94 V-0 raw material: inked (no UL V-0 guarantee)*

ABS/PC UL 94 HB raw material: inked (no UL HB guarantee)*

All the other materials must be requested.

* individual colour adjustment according to sample, range of dyes, RAL, Pantone or NCS possible

QUALITY

Similar to standard - surface quality can deviate from the standard quality when using non-standard materials.

TOLERANCES

Due to different shrinkage of the materials and other setting parameters, dimensions can change. Also there are colour differences Delta E 2.5 from each batch production possible.

PROPERTIES

See material specifications' "guide values" of corresponding Part-No. on our website or "Properties of Plastic Materials" in our main catalogue.

DELIVERY TIME

for new dyeing approx. 25 working days
for following orders without changes approx. 20 working days

FIXED COSTS

According quotation.

MINIMUM ORDER QUANTITY

for enclosures min. 200 pcs.
for tuning knobs and covers min. 1,000 pcs.

SAMPLES

It's not possible to manufacture a sample of the enclosure, but we can offer sample plates to show the colour tones.

FORM OF DELIVERY

Same as standard (in PE-bags, in layers in the cartons).
Special agreements possible.

Quantity differencies + 10 % possible.

Odenwälder Kunststoffwerke
Gehäusesysteme GmbH
Friedrich-List-Str. 3
74722 Buchen/Germany
www.okw.com